



Corrugated Container Industry Annual Report of Occupational Injuries and Illnesses

This report is confidential and distributed only to representatives
of participating FBA and AICC member companies.



**FIBRE BOX
ASSOCIATION®**

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**Corrugator and
Sheet Plants**

2023

April 2024

FORWARD

This report is a compilation of recordable injuries and illnesses data for employees engaged in the manufacturing of corrugated products for 741 plants in the United States and Canada with a total of 173,324,573 hours worked during 2023.

The report is divided into two sections. The first section presents data on sheet plants by category of hours worked. The second section presents data on corrugator and sheet feeder plants by category of hours worked. Facilities are listed in alphabetical order by category (see index page for categories) and includes total work hours, total recordable cases, total lost workday cases including restricted duty cases, total lost workday cases only and the incidence rates for each item. A ranking is provided (lowest to highest) incidence rates for the total case and lost workday categories. In case of ties, the plant with greatest exposure (hours worked) and lowest incidence rate will have the lower ranking. The formula for determining incidence rates is available in Appendix A.

For the calendar year 2023, Annual Safety Awards are being presented in two categories. Perfect Plant Awards are presented to plants with zero incidents in 2023. Safety Excellence Awards are presented to plants that achieve no lost work days due to job-related injury or illness.

Facilities must submit OSHA data for the previous year to be eligible for the Safety Award Program. Any corrugator/sheet plant is eligible to participate in the program co-sponsored by the Fibre Box Association (FBA) and the AICC - the Independent Packaging Association.

Any questions regarding the data contained in this report should be directed to the Fibre Box Association, 500 Park Boulevard, Suite 985 Itasca, IL 60143, U.S.A. Phone: 847/364-9600 FAX: 847/364-9639

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2023 CORRUGATED INDUSTRY SAFETY AWARD WINNERS

HOURS WORKED		INCIDENCE RATE	# OF PLANTS	# OF PERFECT PLANT AWARDS	# OF SAFETY EXCELLENCE AWARDS	TOTAL AWARDS GIVEN	% OF PLANTS AWARDED
Sheet Plants							
Up to	50,000 Hours	3.85	36	26	4	30	83.3
50,001 to	70,000 Hours	1.87	23	12	8	20	87.0
70,001 to	100,000 Hours	2.54	47	19	20	39	83.0
100,001 to	150,000 Hours	1.95	60	20	22	42	70.0
Over	150,000 Hours	1.84	137	30	49	79	57.7
Corrugator Plants							
Up to	150,000 Hours	2.83	49	16	23	39	79.6
150,001 to	200,000 Hours	2.81	42	8	18	26	61.9
200,001 to	225,000 Hours	2.68	33	7	7	14	42.4
225,001 to	250,000 Hours	2.30	47	8	15	23	48.9
250,001 to	275,000 Hours	2.07	57	11	20	31	54.4
275,001 to	300,000 Hours	2.06	48	11	16	27	56.3
300,001 to	325,000 Hours	2.43	28	1	9	10	35.7
325,001 to	375,000 Hours	1.93	62	8	23	31	50.0
Over	375,000 Hours	1.87	72	9	27	36	50.0
Total		2.09	741	186	261	447	60.3

Note: Perfect Plant Awards are presented to all sheet plant or corrugator facilities with zero incidents (no recordable cases) for the calendar year. Safety Excellence Awards are presented to all sheet plant or corrugator facilities which have achieved a 0.00 Lost Work Day Incident Rate (no lost work days). **Facilities must submit data for the previous year to be eligible for Safety Awards.**

CORRUGATED CONTAINER INDUSTRY

SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES

2023 Corrugator & Sheet Plants

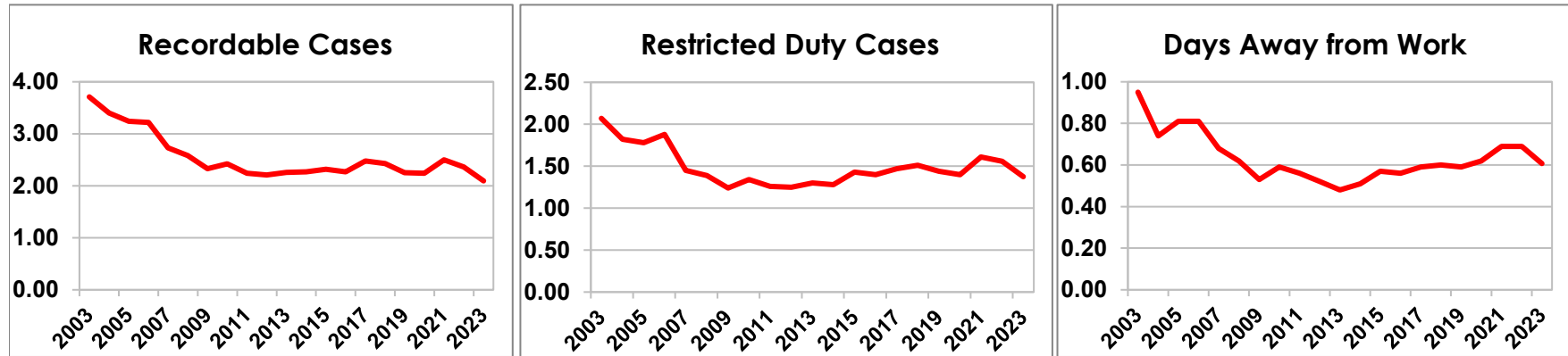
Plant Type	Number of Plants	2023 Work Hours	Number of Cases			Incidence Rates			FATALITY
			Recordable Cases	Includes Restricted Duty Cases	With Days Away From Work	Recordable Cases	Includes Restricted Duty Cases	With Days Away From Work	
Corrugator Plants	438	123,963,237	1,332	898	394	2.15	1.45	0.64	1
Sheet Plants	303	49,361,336	483	294	132	1.96	1.19	0.53	0
Total	741	173,324,573	1,815	1,192	526	2.09	1.38	0.61	1

Year Comparison (2019-2023)

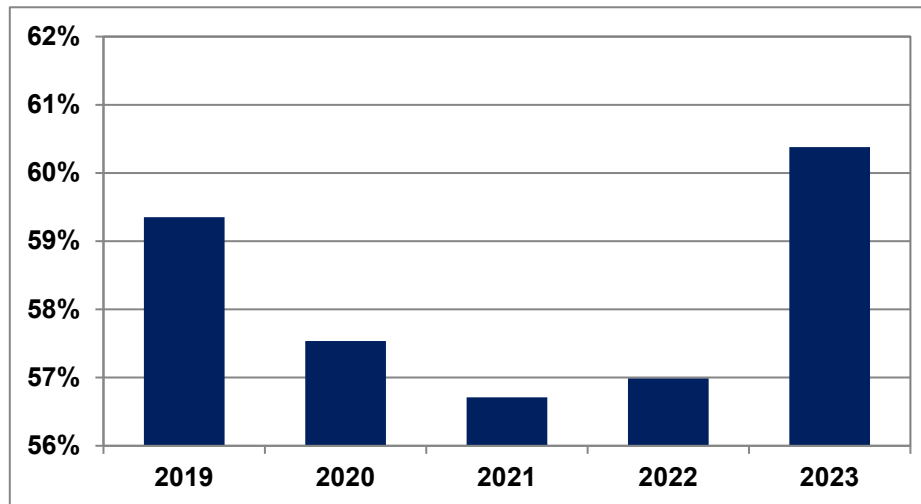
Year	Number of Plants	Work Hours	Number of Cases			Incidence Rates			FATALITY
			Recordable Cases	Includes Restricted Duty Cases	With Days Away From Work	Recordable Cases	Includes Restricted Duty Cases	With Days Away From Work	
2019	711	167,596,635	1,891	1,215	497	2.25	1.44	0.59	0
2020	723	169,194,637	1,902	1,185	528	2.24	1.40	0.62	3
2021	723	171,808,691	2,148	1,389	600	2.50	1.61	0.69	0
2022	737	174,764,153	2,066	1,370	607	2.36	1.56	0.69	0
2023	741	173,324,573	1,815	1,192	526	2.09	1.38	0.61	1

CORRUGATED CONTAINER INDUSTRY SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES

Incidence Rate Graphs



Award Winners shown as a percentage of Total Plant Participants



2023 Corrugated Container Industry Annual Report of Occupational Injuries & Illnesses

Sheet Plants



FIBRE BOX ASSOCIATION

**2023 SUMMARY OF OCCUPATIONAL INJURIES ILLNESSES
SHEET PLANTS UP TO 50,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Aegis Container	Milford, NH	33	10.33	34	10.33	31	5.16	0
AGE Industries LTD	Belton, TX	1	0.00	1	0.00	1	0.00	0
AGE Industries LTD	Houston, TX	1	0.00	1	0.00	1	0.00	0
AGE Industries LTD	San Benito, TX	1	0.00	1	0.00	1	0.00	0
Akers Packaging Service Group - Webster West Evansville	Evansville, IN	31	8.53	32	8.53	1	0.00	0
Akers Packaging Service Group - SCI Packaging, LLC	Mt. Vernon, IL	1	0.00	1	0.00	1	0.00	0
Arvco Container Corporation	Cadillac, MI	1	0.00	1	0.00	1	0.00	0
Arvco Container Corporation - Arvco Container West Coast	Henderson, NV	1	0.00	1	0.00	1	0.00	0
Berenz Packaging Corporation	Menomonee Falls, WI	1	0.00	1	0.00	1	0.00	0
Coleman Containers Limited	Etobicoke, ON	36	865.38	36	576.92	36	576.92	0
DS Smith, NAPP - DS Smith Packaging	Holly Springs, NC	29	5.91	29	5.91	32	5.91	0
Genesee Packaging, Inc.	Flint, MI	1	0.00	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Dalton	Dalton, GA	1	0.00	1	0.00	1	0.00	0
International Paper - Ashland City Sheet Plant	Ashland City, TN	1	0.00	1	0.00	1	0.00	0
International Paper - Bedford Park Container South	Bedford Park, IL	1	0.00	1	0.00	1	0.00	0
International Paper - Biglerville Warehouse	Biglerville, PA	1	0.00	1	0.00	1	0.00	0
International Paper - Chihuahua City	Chihuahua City, Chihuahua	30	6.60	30	6.60	33	6.60	0
International Paper - Shreveport Container	Shreveport, LA	1	0.00	1	0.00	1	0.00	0
International Paper - Kennett Square Sheet Plant	Toughkenamon, PA	1	0.00	1	0.00	1	0.00	0
Jamestown Container Companies	Lyons, NY	1	0.00	1	0.00	1	0.00	0
Jamil Packaging Corporation	Gallatin, TN	34	13.93	31	6.97	34	6.97	0
Schwarz Partners / The Royal Group - Innovative Fiber	Franklin, WI	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - TRG Louisville, KY	Louisville, KY	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - Pinnacle Packaging	Louisville, KY	35	211.86	35	211.86	35	211.86	0
Smurfit Kappa North America - Smurfit Kappa Fort Worth Packaging Solutions	Arlington, TX	1	0.00	1	0.00	1	0.00	0

Table 1-B

**2023 SUMMARY OF OCCUPATIONAL INJURIES ILLNESSES
SHEET PLANTS UP TO 50,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Smurfit Kappa North America - Smurfit Kappa	Longview, TX	1	0.00	1	0.00	1	0.00	0
Unicorr Packaging Group - Vermont Container	Bennington, VT	1	0.00	1	0.00	1	0.00	0
Unicorr Packaging Group - K & H Corrugated Case Corporation	Walden, NY	28	5.39	1	0.00	1	0.00	0
Welch Packaging Group - AtCorr	Glasgow, KY	1	0.00	1	0.00	1	0.00	0
Welch Packaging Group	Knoxville, TN	1	0.00	1	0.00	1	0.00	0
Welch Packaging Group	Lebanon, TN	1	0.00	1	0.00	1	0.00	0
WestRock	Bethesda, OH	27	4.68	28	4.68	1	0.00	0
WestRock	Lacey, WA	32	9.57	33	9.57	1	0.00	0
WestRock - Star Texas	Mesquite , TX	1	0.00	1	0.00	1	0.00	0
WestRock	Neenah, WI	1	0.00	1	0.00	1	0.00	0
WestRock - Star Arizona	Phoenix, AZ	1	0.00	1	0.00	1	0.00	0
CATEGORY TOTALS			3.85		2.89		2.12	0

Table 1-B

2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS 50,001 TO 70,000 HOURS

				Incidence Rates				
				Lost Work Day Cases				
				RANK	Recordable Cases	RANK	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
AGE Industries LTD	Cibolo, TX	14	3.06	19	3.06	22	3.06	0
Akers Packaging Service Group - Akers Packaging Solutions, Inc.	Huntington, WV	1	0.00	1	0.00	1	0.00	0
Akers Packaging Service Group - Packaging Logic	La Porte, IN	22	5.98	18	2.99	1	0.00	0
Akers Packaging Service Group - Webster West Packaging	North Vernon, IN	1	0.00	1	0.00	1	0.00	0
Akers Packaging Service Group - Akers Packaging Solutions, Inc.	Oreana, IL	18	3.41	22	3.41	1	0.00	0
Akers Packaging Service Group - Hoosier Container, Inc.	Richmond, IN	1	0.00	1	0.00	1	0.00	0
Akers Packaging Service Group - Tecumseh Packaging Solutions	Van Wert, OH	15	3.07	20	3.07	1	0.00	0
Buckeye Boxes, Inc.	Columbus, OH	1	0.00	1	0.00	1	0.00	0
Buckeye Corrugated, Inc. - Greenville Division	Fountain Inn, SC	23	7.41	23	7.41	1	0.00	0
Hood Container Corporation - HCC - Wilmington	Burgaw, NC	19	3.56	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Jacksonville	Jacksonville, FL	1	0.00	1	0.00	1	0.00	0
International Paper - Scotia Sheet Plant	Scotia, NY	1	0.00	1	0.00	1	0.00	0
Jamestown Container Companies - Cattaraugus Container Inc.	Franklinville, NY	16	3.13	21	3.13	23	3.13	0
Lanco York, Inc.	Patterson, NJ	21	3.85	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - GenCorr	Alsip, IL	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - TRG Elkhorn, WI	Elkhorn, WI	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - TRG Sidney, OH	Sidney, OH	1	0.00	1	0.00	1	0.00	0
SupplyOne - S1 - Albuquerque	Albuquerque, NM	13	2.93	17	2.93	21	2.93	0
SupplyOne - S1 - Spartanburg	Roebuck, SC	17	3.14	1	0.00	1	0.00	0
WestRock	Highland, IL	20	3.57	1	0.00	1	0.00	0
WestRock - Star Ohio	Johnstown, OH	1	0.00	1	0.00	1	0.00	0
WestRock - Star Florida	Plant City, FL	1	0.00	1	0.00	1	0.00	0

2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS 50,001 TO 70,000 HOURS

				Incidence Rates					
						Lost Work Day Cases			
						R A N K	Recordable Cases		R A N K
Company Name	Location								Number of Fatalities
WestRock	Seward, NE	1	0.00	1	0.00	1	0.00		0
CATEGORY TOTALS			1.87		1.15		0.43		0

2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS 70,001 TO 100,000 HOURS

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Buckeye Corrugated, Inc.☐ - Plattsburgh Division	Plattsburgh, NY	34	2.80	1	0.00	1	0.00	0
Buckeye Corrugated, Inc.☐ - Sioux Falls Division	Sioux Falls, SD	29	2.45	36	2.45	1	0.00	0
DS Smith, NAPP☐ - DS Smith Packaging	Roanoke, VA	1	0.00	1	0.00	1	0.00	0
Golden West Packaging Group	Oxnard, CA	1	0.00	1	0.00	1	0.00	0
Hood Container Corporation☐ - HCC - Asheville	Arden, NC	20	2.07	1	0.00	1	0.00	0
Hood Container Corporation☐ - HCC - Franklin	Franklin, KY	35	4.08	1	0.00	1	0.00	0
International Paper☐ - Buffalo Sheet Plant	Buffalo, NY	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Byesville Sheet Plant	Byesville, OH	27	2.33	33	2.33	1	0.00	0
International Paper☐ - Dothan Container	Dothan, AL	40	5.08	1	0.00	1	0.00	0
International Paper☐ - Milltown Sheet Plant	Milltown, NJ	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Minneapolis Sheet Plant	Minneapolis, MN	1	0.00	1	0.00	1	0.00	0
Jamestown Container Companies☐ - Midwest Box Company	Cleveland, OH	1	0.00	1	0.00	1	0.00	0
Liberty Diversified International☐ - Liberty Packaging Dallas	Dallas, TX	33	2.78	42	2.78	1	0.00	0
Liberty Diversified International☐ - Liberty Packaging Chicago	Melrose Park, IL	43	6.97	32	2.32	42	2.32	0
New-Indy Containerboard☐ - CaroCon - Virginia	Prince George, VA	39	4.72	44	4.72	1	0.00	0
Orora Packaging Solutions☐ - MPP - Sycamore	Sycamore, IL	37	4.58	30	2.29	1	0.00	0
Packaging Corporation of America	Conrad, IA	1	0.00	1	0.00	1	0.00	0
Packaging Corporation of America	El Paso, TX	41	5.40	40	2.70	46	2.70	0
Packaging Corporation of America	Olive Branch, MS	28	2.34	34	2.34	43	2.34	0
Packaging Services of MD., Inc.☐ - PSI Container	McAdoo, PA	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Roanoke	Daleville, VA	22	2.17	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Jackson	Jackson, MO	46	9.60	46	9.60	1	0.00	0

Table 1-C

2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS 70,001 TO 100,000 HOURS

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Pratt Industries, Inc. - Pratt Converting Lincoln	Lincoln, NE	32	2.60	39	2.60	45	2.60	0
Pratt Industries, Inc. - Pratt Converting Memphis	Memphis, TN	42	6.14	1	0.00	1	0.00	0
Pratt Industries, Inc. - Pratt Converting New Windsor	New Windsor, NY	36	4.24	43	4.24	1	0.00	0
Pratt Industries, Inc. - Pratt Converting San Antonio	Schertz, TX	21	2.10	1	0.00	1	0.00	0
Rand-Whitney Container LLC	Waterbury, CT	31	2.55	38	2.55	1	0.00	0
Rusken Packaging - Rusken Packaging of TN	Clarksville, TN	45	9.34	45	9.34	1	0.00	0
Rusken Packaging	Cowpens, SC	38	4.71	35	2.36	44	2.36	0
Rusken Packaging - D & D Packaging, Inc.	Olive Branch, MS	24	2.28	28	2.28	1	0.00	0
Schwarz Partners / The Royal Group - Package Craft	Bethel, NC	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - TRG Halls, TN	Halls, TN	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - TRG Huntington, IN	Huntington, IN	25	2.29	29	2.29	41	2.29	0
Schwarz Partners / The Royal Group - TRG Marion, OH	Marion, OH	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - Shillington Box Company	St. Louis, MO	1	0.00	1	0.00	1	0.00	0
Smurfit Kappa North America - Smurfit Kappa	Houston, TX	1	0.00	1	0.00	1	0.00	0
SupplyOne - S1 - Advantage	Douglasville, GA	1	0.00	1	0.00	1	0.00	0
Valley Container, Inc - Fluted Partition / Cell Pak	Bridgeport, CT	47	13.88	47	11.10	47	8.33	0
Welch Packaging Group	Columbus, OH	1	0.00	1	0.00	1	0.00	0
Welch Packaging Group	Lincoln, IL	1	0.00	1	0.00	1	0.00	0
WestRock	Cedar City, UT	23	2.25	27	2.25	40	2.25	0
WestRock	Cleveland, OH	26	2.31	31	2.31	1	0.00	0
WestRock	Ft. Smith, AR	1	0.00	1	0.00	1	0.00	0
WestRock	Houston, TX	30	2.52	37	2.52	1	0.00	0
WestRock	Lexington, KY	1	0.00	1	0.00	1	0.00	0
WestRock	Olive Branch, MS	1	0.00	1	0.00	1	0.00	0
WestRock	Springfield, MO	44	8.10	41	2.70	1	0.00	0
CATEGORY TOTALS			2.54		1.59		0.50	0

2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS 100,001 TO 150,000 HOURS

				Incidence Rates				Number of Fatalities
				Lost Work Day Cases				
				RANK	Recordable Cases	RANK	Includes Restricted Duty Cases	
Company Name	Location							
AGE Industries LTD	Cleburne, TX	38	1.93	49	1.93	1	0.00	0
Akers Packaging Service Group - Tecumseh Packaging Solutions	Tecumseh, MI	49	3.48	54	3.48	1	0.00	0
Buckeye Corrugated, Inc. - Rochester Division	Victor, NY	42	2.75	38	1.38	45	1.38	0
Cascades Containerboard Packaging - Cascades Containerboard Packaging - Lancaster, a Division of Cascades New York Inc.	Lancaster, NY	48	3.15	53	3.15	50	1.58	0
Cascades Containerboard Packaging - Cascades Containerboard Packaging - Newtown, a division of Cascades Holding US Inc.	Newtown, CT	1	0.00	1	0.00	1	0.00	0
DS Smith, NAPP - DS Smith Packaging	Vineland, NJ	60	7.18	55	3.59	53	1.79	0
DS Smith, NAPP - DS Smith Packaging	Winchester, VA	39	1.96	50	1.96	55	1.96	0
Golden West Packaging Group	Ontario, CA	59	7.05	59	5.29	52	1.76	0
Green Bay Packaging Inc.	Chickasha, OK	51	3.92	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Lincolnton	Lincolnton, NC	36	1.85	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Louisville	Louisville, KY	1	0.00	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Richmond	Sandston, VA	1	0.00	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Greenville	Simpsonville, SC	47	3.13	1	0.00	1	0.00	0
International Paper - Aurora Sheets	Aurora, IL	1	0.00	1	0.00	1	0.00	0
International Paper - Buena Park Crockett Container	Buena Park, CA	22	1.36	37	1.36	44	1.36	0
International Paper - Madison Sheet Plant	Madison, OH	31	1.76	1	0.00	1	0.00	0
International Paper - Kansas City North Container	North Kansas City, MO	1	0.00	1	0.00	1	0.00	0
International Paper - Reynosa	Nuevo Laredo, Tamaulipas	1	0.00	1	0.00	1	0.00	0
International Paper - St Anthony Sheet Plant	St. Anthony, IN	46	3.02	42	1.51	49	1.51	0
Lawrence Paper Company - Jayhawk Boxes, Inc.	Fremont, NE	1	0.00	1	0.00	1	0.00	0

Table 1-D

2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS 100,001 TO 150,000 HOURS

Company Name		Location		Incidence Rates				Number of Fatalities	
				RANK	Recordable Cases	Lost Work Day Cases			
						RANK	Includes Restricted Duty Cases		RANK
Lawrence Paper Company☐ - American Packaging		S. Hutchinson, KS	34	1.82	47	1.82	1	0.00	0
Liberty Diversified International☐ - Liberty Packaging Houston		Houston, TX	29	1.64	1	0.00	1	0.00	0
Menasha Packaging Company, LLC☐ - Menasha Packaging/Muscatine Plant		Muscatine, IA	1	0.00	1	0.00	1	0.00	0
Michigan City Paper Box Company		Michigan City, IN	55	4.82	1	0.00	1	0.00	0
New-Indy Containerboard☐ - Proactive Packaging & Display		Ontario, CA	56	5.52	60	5.52	46	1.38	0
Northeast Box Company		Ashtabula, OH	52	3.92	1	0.00	1	0.00	0
Orora Packaging Solutions☐ - MPP - Brea		Brea, CA	53	4.35	56	4.35	59	4.35	0
Pacific Box Company		Tacoma, WA	40	2.67	51	2.67	56	2.67	0
Packaging Corporation of America		Akron, OH	1	0.00	1	0.00	1	0.00	0
Packaging Corporation of America		City of Industry, CA	50	3.48	45	1.74	51	1.74	0
Packaging Corporation of America		Franklin, WI	37	1.90	48	1.90	1	0.00	0
Packaging Corporation of America		High Point, NC	21	1.35	36	1.35	43	1.35	0
Packaging Corporation of America		Mascot, TN	32	1.78	1	0.00	1	0.00	0
Packaging Corporation of America		South Gate, CA	24	1.48	1	0.00	1	0.00	0
Packaging Corporation of America		Tampa, FL	41	2.70	1	0.00	1	0.00	0
Packaging Corporation of America		Waco, TX	23	1.44	39	1.44	47	1.44	0
Packaging Services of MD., Inc.☐ - PSI Packaging Services		Connellsville, PA	45	2.98	40	1.49	48	1.49	0
Pratt Industries, Inc.☐ - Pratt Converting Bristol		Bristol, TN	25	1.51	41	1.51	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Houston		Cypress, TX	57	5.69	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Grand Rapids		Grand Rapids, MI	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting New Orleans		Hammond, LA	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Kansas City		Kansas City, MO	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Nashville		LaVergne, TN	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Ocala		Ocala, FL	26	1.53	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Tulsa		Tulsa, OK	43	2.77	52	2.77	57	2.77	0
Rand-Whitney Container LLC		Dover, NH	27	1.56	43	1.56	1	0.00	0

Table 1-D

2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS 100,001 TO 150,000 HOURS

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Schwarz Partners / The Royal Group - TRG Addison, IL	Addison, IL	30	1.75	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - Dalton Box	Dalton, GA	1	0.00	1	0.00	1	0.00	0
SupplyOne - S1 - Dallas	Dallas, TX	44	2.87	1	0.00	1	0.00	0
Valley Container, Inc	Bridgeport, CT	58	5.91	57	4.43	58	2.95	0
Welch Packaging Group	Indianapolis, IN	35	1.82	1	0.00	1	0.00	0
Welch Packaging Group - Pax Corrugated	Lebanon, OH	28	1.58	44	1.58	1	0.00	0
Welch Packaging Group	Marion, IN	33	1.80	46	1.80	54	1.80	0
Welch Packaging Group - Detroit	Romulus, MI	1	0.00	1	0.00	1	0.00	0
Welch Packaging Group	Valley View, OH	54	4.44	58	4.44	60	4.44	0
WestRock	Beloit, WI	1	0.00	1	0.00	1	0.00	0
WestRock	Gallatin, TN	1	0.00	1	0.00	1	0.00	0
WestRock	Kennesaw, GA	1	0.00	1	0.00	1	0.00	0
WestRock	Ontario, CA	1	0.00	1	0.00	1	0.00	0
Wunderlich Fibre Box Company	St. Louis, MO	1	0.00	1	0.00	1	0.00	0
CATEGORY TOTALS			1.95		1.09		0.67	0

Table 1-D

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS OVER 150,000 HOURS**

Company Name		Location		Incidence Rates				Number of Fatalities	
				RANK	Recordable Cases	Lost Work Day Cases			
						RANK	Includes Restricted Duty Cases		RANK
Akers Packaging Service Group - N-Stock, LLC		Middletown, OH	119	3.74	129	3.74	133	2.49	0
Atlantic Packaging Products Ltd. - Standfast Packaging		Carol Stream, IL	93	2.34	113	2.34	1	0.00	0
Atlantic Packaging Products Ltd. - Skybox Packaging		Mansfield, OH	105	2.81	58	0.70	96	0.70	0
Batavia Container, Inc.		Batavia, IL	36	0.64	57	0.64	94	0.64	0
Box-Board Products		Greensboro, NC	99	2.48	102	1.77	80	0.35	0
Buckeye Corrugated, Inc. - Cedar Falls Division		Cedar Falls, IA	1	0.00	1	0.00	1	0.00	0
Buckeye Corrugated, Inc. - Lancaster Division		Columbia, PA	43	1.01	69	1.01	110	1.01	0
Buckeye Corrugated, Inc. - Syracuse Division		East Syracuse, NY	1	0.00	1	0.00	1	0.00	0
Buckeye Corrugated, Inc. - Houston Division		Houston, TX	1	0.00	1	0.00	1	0.00	0
Buckeye Corrugated, Inc. - Indianapolis Division		Indianapolis, IN	1	0.00	1	0.00	1	0.00	0
Buckeye Corrugated, Inc. - Knoxville Division		Loudon, TN	94	2.34	1	0.00	1	0.00	0
Buckeye Corrugated, Inc. - Wooster Division		Wooster, OH	1	0.00	1	0.00	1	0.00	0
Cascades Containerboard Packaging - Rexdale, a division of Cascades Containerboard Packaging Ontario Inc.		Etobicoke, ON	1	0.00	1	0.00	1	0.00	0
Cascades Containerboard Packaging - Cascades Containerboard Packaging - Guelph, a division of Cascades Canada ULC		Guelph, ON	38	0.76	61	0.76	1	0.00	0
Cascades Containerboard Packaging - Cascades Containerboard Packaging - Scarborough, a division of Cascades Containerboard Ontario Inc.		Scarborough, ON	1	0.00	1	0.00	1	0.00	0
Cascades Containerboard Packaging - Cascades Emballage carton-caisse - Victoriaville, une division de Cascades Canada ULC		Victoriaville, QC	48	1.06	73	1.06	112	1.06	0
Corrugated Concepts & Packaging, Inc.		Houston, TX	124	4.49	110	2.25	1	0.00	0
Crown Paper Group - BoxMaster		Delta, BC	1	0.00	1	0.00	1	0.00	0
DS Smith, NAPP - DS Smith Packaging		Greeneville, TN	109	2.97	122	2.97	1	0.00	0

Table 1-E

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS OVER 150,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Golden West Packaging Group	City of Industry, CA	71	1.54	55	0.62	88	0.62	0
Golden West Packaging Group - Livermore - HP	Livermore, CA	107	2.85	120	2.85	135	2.85	0
Golden West Packaging Group	Madera, CA	1	0.00	1	0.00	1	0.00	0
Golden West Packaging Group	Renton, WA	134	6.63	136	4.73	129	1.89	0
Golden West Packaging Group	Sacramento, CA	31	0.57	1	0.00	1	0.00	0
Great Northern Corporation	Chippewa Falls, WI	32	0.59	1	0.00	1	0.00	0
Great Northern Corporation	Minneapolis, MN	128	4.93	133	3.84	84	0.55	0
Great Northern Corporation	Racine, WI	42	1.01	68	1.01	81	0.50	0
Green Bay Packaging Inc. - Archbold Container	Archbold, OH	127	4.84	134	3.87	1	0.00	0
Green Bay Packaging Inc. - Wisconsin Packaging	Fort Atkinson, WI	59	1.13	1	0.00	1	0.00	0
Green Bay Packaging Inc.	Franksville, WI	1	0.00	1	0.00	1	0.00	0
Green Bay Packaging Inc. - Third Dimension	Geneva, OH	101	2.57	118	2.57	92	0.64	0
Green Bay Packaging Inc. - Great Lakes Packaging	Germantown, WI	1	0.00	1	0.00	1	0.00	0
Green Bay Packaging Inc. - Grand Traverse Container	Grand Rapids, MI	123	4.16	63	0.83	100	0.83	0
Green Bay Packaging Inc.	Pulaski, TN	130	5.46	54	0.61	1	0.00	0
Green Bay Packaging Inc. - Grand Traverse Reels	Traverse City, MI	47	1.06	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Covington	Covington, KY	1	0.00	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Nashville	Lebanon, TN	56	1.11	53	0.55	85	0.55	0
Hood Container Corporation - HCC - Grand Rapids	Walker, MI	118	3.73	117	2.48	89	0.62	0
International Paper - Monterrey Sheet Plant	Apodaco, Nuevo Leon	1	0.00	1	0.00	1	0.00	0
International Paper - Carol Stream Display	Carol Stream, IL	1	0.00	1	0.00	1	0.00	0
International Paper - Juárez Container	Ciudad Juárez, Chihuahua	70	1.52	50	0.51	82	0.51	0
International Paper - Elizabethton Sheet Plant	Elizabethton, TN	97	2.44	92	1.22	1	0.00	0
International Paper - Fort Worth Container	Ft. Worth, TX	1	0.00	1	0.00	1	0.00	0

Table 1-E

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS OVER 150,000 HOURS**

Company Name		Location		Incidence Rates				Number of Fatalities	
				RANK	Recordable Cases	Lost Work Day Cases			
						RANK	Includes Restricted Duty Cases		RANK
International Paper☐ - Indianapolis Retail		Indianapolis, IN	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Thorofare Display		Thorofare, NJ	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Guadalajara Container		Zapopan, Jalisco	53	1.08	80	1.08	115	1.08	0
Jamestown Container Companies		Falconer, NY	75	1.78	65	0.89	105	0.89	0
Jamestown Container Companies		Macedonia, OH	112	3.17	72	1.06	111	1.06	0
Jamestown Container Companies		Rochester, NY	80	2.05	107	2.05	124	1.37	0
Jamil Packaging Corporation		Mishawaka, IN	135	7.55	124	3.24	131	2.16	0
Liberty Diversified International☐ - Liberty Packaging Tijuana		Chilpancingo, MX	62	1.19	89	1.19	120	1.19	0
Liberty Diversified International☐ - Liberty Packaging Fort Worth		Ft Worth, TX	90	2.28	111	2.28	98	0.76	0
Liberty Diversified International☐ - Liberty Packaging Mexicali		Mexicali, B.C.	1	0.00	1	0.00	1	0.00	0
Liberty Diversified International☐ - Liberty Packaging Phoenix		Phoenix, AZ	61	1.17	1	0.00	1	0.00	0
Liberty Diversified International☐ - Liberty Packaging San Diego		Poway, CA	131	5.68	125	3.41	118	1.14	0
Menasha Packaging Company, LLC☐ - Color-Box		Richmond, IN	44	1.01	70	1.01	1	0.00	0
Menasha Packaging Company, LLC☐ - Menasha Packaging/Santa Fe Springs Plant		Santa Fe Springs, CA	81	2.05	96	1.37	95	0.68	0
New-Indy Containerboard☐ - TriPAQ Cerritos		Cerritos, CA	83	2.14	109	2.14	113	1.07	0
New-Indy Containerboard☐ - Shoreline Container		Holland, MI	68	1.36	52	0.54	1	0.00	0
New-Indy Containerboard☐ - CaroCon - Laurinburg		Laurinburg, NC	82	2.09	108	2.09	1	0.00	0
New-Indy Containerboard☐ - CaroCon - Ringgold		Ringgold, GA	95	2.36	88	1.18	119	1.18	0
New-Indy Containerboard☐ - Carolina Container - Thomasville		Thomasville, NC	1	0.00	1	0.00	1	0.00	0
New-Indy Containerboard☐ - Shoreline Packaging		Zeeland, MI	54	1.09	49	0.27	1	0.00	0
Orora Packaging Solutions☐ - MPP - Los Angeles		Alhambra, CA	52	1.08	79	1.08	1	0.00	0
Orora Packaging Solutions☐ - MPP - Fullerton		Fullerton, CA	79	2.00	106	2.00	1	0.00	0

Table 1-E

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS OVER 150,000 HOURS**

			Incidence Rates					Number of Fatalities
		R A N K	Recordable Cases	Lost Work Day Cases				
				R A N K	Includes Restricted Duty Cases	R A N K	With Days Away From Work Only	
Company Name	Location							
Orora Packaging Solutions☐ - MPP - Union City	Union City, CA	1	0.00	1	0.00	1	0.00	0
Packaging Corporation of America☐ - Tharco	Algona, WA	78	1.88	66	0.94	107	0.94	0
Packaging Corporation of America	Bedford Park, IL	77	1.88	104	1.88	106	0.94	0
Packaging Corporation of America	Carrollton, TX	87	2.23	1	0.00	1	0.00	0
Packaging Corporation of America	Cheswick, PA	72	1.60	75	1.07	83	0.53	0
Packaging Corporation of America	Donna, TX	67	1.30	1	0.00	1	0.00	0
Packaging Corporation of America	Edmore, MI	92	2.32	112	2.32	132	2.32	0
Packaging Corporation of America	Fairfield, OH	40	0.99	67	0.99	109	0.99	0
Packaging Corporation of America☐ - Gallatin Division	Gallatin, TN	65	1.25	93	1.25	122	1.25	0
Packaging Corporation of America	Landisville, PA	132	5.78	121	2.89	108	0.96	0
Packaging Corporation of America☐ - Tharco - Atlanta Sheet	Lithonia, GA	102	2.57	95	1.29	93	0.64	0
Packaging Corporation of America	Madison, AL	120	3.76	131	3.76	1	0.00	0
Packaging Corporation of America	Miami Gardens, FL	41	1.00	1	0.00	1	0.00	0
Packaging Corporation of America	Opelika, AL	63	1.20	90	1.20	121	1.20	0
Packaging Corporation of America	Roanoke, VA	103	2.59	101	1.72	102	0.86	0
Packaging Corporation of America	Salt Lake City, UT	1	0.00	1	0.00	1	0.00	0
Packaging Corporation of America	San Bernardino, CA	86	2.22	84	1.11	1	0.00	0
Packaging Services of MD., Inc.	Williamsport, MD	104	2.59	119	2.59	103	0.86	0
Pratt Industries, Inc.☐ - Pratt Converting Albany	Albany, GA	51	1.08	77	1.08	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Albert Lea	Albert Lea, MN	88	2.24	99	1.68	86	0.56	0
Pratt Industries, Inc.☐ - Pratt Converting Atlanta	Austell, GA	34	0.63	56	0.63	90	0.63	0
Pratt Industries, Inc.☐ - Pratt Converting Birmingham	Bessemer, AL	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Dallas	Cedar Hill, TX	84	2.19	98	1.46	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Display Conyers	Conyers, GA	33	0.63	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Converting Emmaus	Emmaus, PA	110	3.08	123	3.08	126	1.54	0
Pratt Industries, Inc.☐ - Pratt Converting Monterrey	Guadalupe, NL	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Display Hebron	Hebron, KY	111	3.16	105	1.90	91	0.63	0

Table 1-E

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS OVER 150,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Pratt Industries, Inc. - Pratt Converting Lewisburg	Lewisburg, OH	74	1.77	59	0.71	1	0.00	0
Pratt Industries, Inc. - Pratt Converting Livonia	Livonia, MI	49	1.06	74	1.06	1	0.00	0
Pratt Industries, Inc. - Pratt Converting Raleigh	Raleigh, NC	100	2.55	94	1.27	1	0.00	0
Pratt Industries, Inc. - Pratt Converting Salinas	Salinas, CA	64	1.22	91	1.22	87	0.61	0
Pratt Industries, Inc. - Pratt Converting Richmond	Sandston, VA	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc. - Pratt Converting Greenville	Simpsonville, SC	121	3.78	1	0.00	1	0.00	0
Rand-Whitney Container LLC	Pawtucket, RI	115	3.43	126	3.43	1	0.00	0
Rand-Whitney Container LLC	Red Lion, PA	1	0.00	1	0.00	1	0.00	0
Rusken Packaging - Rusken Packaging of Georgia	Conyers, GA	91	2.32	62	0.77	99	0.77	0
Rusken Packaging - Cullman, AL	Cullman, AL	35	0.64	48	0.21	1	0.00	0
Rusken Packaging - Harrisburg, AR	Harrisburg, AR	1	0.00	1	0.00	1	0.00	0
Rusken Packaging - Great Southern	Jackson, MS	73	1.61	1	0.00	1	0.00	0
Rusken Packaging - Jackson, TN	Jackson, TN	96	2.38	115	2.38	1	0.00	0
Schwarz Partners / The Royal Group - Royal Bay	Cicero, IL	66	1.29	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - TRG Greenfield, IN	Greenfield, IN	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - TRG Seymour, IN	Seymour, IN	57	1.12	85	1.12	116	1.12	0
Schwarz Partners / The Royal Group - Progress Container & Display	Winder, GA	76	1.83	1	0.00	1	0.00	0
SMC Packaging Group - Wonder State Box Co.	Conway, AR	1	0.00	1	0.00	1	0.00	0
SMC Packaging Group - Arrowhead Containers, Inc.	Kansas City, MO	98	2.45	116	2.45	1	0.00	0
SupplyOne - S1 - Tampa	Clearwater, FL	117	3.69	103	1.85	128	1.85	0
SupplyOne - S1 - Wisconsin	Jackson, WI	50	1.08	76	1.08	1	0.00	0

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
SHEET PLANTS OVER 150,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
SupplyOne☐ - Romanow Packaging LLC	Littleton, MA	125	4.51	130	3.76	136	3.01	0
SupplyOne☐ - S1 - Miami	Miami, FL	69	1.38	97	1.38	125	1.38	0
SupplyOne☐ - S1 - Oklahoma City	Oklahoma City, OK	37	0.74	60	0.74	97	0.74	0
SupplyOne☐ - S1 - Rockwell	Rockwell, NC	45	1.03	71	1.03	1	0.00	0
SupplyOne☐ - S1 - Tucson	Tucson, AZ	129	5.40	78	1.08	114	1.08	0
SupplyOne☐ - Romanow	Westwood, MA	39	0.88	64	0.88	104	0.88	0
SupplyOne☐ - S1 - Weyers Cave	Weyers Cave, VA	136	8.31	135	4.16	134	2.49	0
Tilsner Carton Company	St. Paul, MN	137	8.59	100	1.72	101	0.86	0
Unicorr Packaging Group☐ - Nutmeg Container Corporation	Putnam, CT	133	6.25	127	3.57	127	1.79	0
Vanguard Packaging	Kansas City, MO	106	2.84	114	2.37	130	1.89	0
Viking Industries, Inc.	New Paltz, NY	126	4.74	137	4.74	137	3.56	0
Welch Packaging Group	Aurora, IL	108	2.94	1	0.00	1	0.00	0
Welch Packaging Group	Bridgeview, IL	55	1.10	81	1.10	1	0.00	0
Welch Packaging Group☐ - Elkhart Brown Box	Elkhart, IN	122	3.82	132	3.82	123	1.27	0
Welch Packaging Group	Lexington, TN	114	3.35	86	1.12	1	0.00	0
Welch Packaging Group	Toledo, OH	58	1.12	1	0.00	1	0.00	0
WestRock	Atlanta, GA	85	2.20	82	1.10	1	0.00	0
WestRock	Blue Springs, MO	60	1.14	1	0.00	1	0.00	0
WestRock	Cullman, AL	116	3.66	128	3.66	1	0.00	0
WestRock☐ - Associated Packaging - Greenville	Greer, SC	1	0.00	1	0.00	1	0.00	0
WestRock	Lake Mary, FL	89	2.26	87	1.13	117	1.13	0
WestRock	Spartanburg, SC	1	0.00	1	0.00	1	0.00	0
WestRock	Springfield, MA	113	3.30	83	1.10	1	0.00	0
WestRock	West Chester, OH	46	1.06	51	0.53	1	0.00	0
CATEGORY TOTALS			1.84		1.12		0.47	0

Table 1-E

2023 Corrugated Container Industry Annual Report of Occupational Injuries & Illnesses

Corrugator Plants



FIBRE BOX ASSOCIATION

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS UP TO 150,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Atlantic Packaging Products Ltd.☐ - Blackhawk	Carol Stream, IL	25	1.72	27	1.72	1	0.00	0
Cascades Containerboard Packaging☐ - Belleville, a division of Cascades Canada ULC	Belleville, ON	1	0.00	1	0.00	1	0.00	0
Cascades Containerboard Packaging☐ - Cascades Containerboard Packaging - Art & Die, a division of Cascades Canada ULC	Toronto, ON	1	0.00	1	0.00	1	0.00	0
Corrugated Supplies Company☐ - CSC Missouri	Bridgeton, MO	47	10.47	47	6.98	46	3.49	0
Corrugated Supplies Company☐ - RusCorr, LLC	Cullman, AL	40	5.31	37	3.54	1	0.00	0
Corrugated Supplies Company☐ - CSC Fort Worth	Fort Worth, TX	38	4.31	42	4.31	1	0.00	0
Corrugated Supplies Company☐ - RusCorr II, LLC	Harrisburg, AR	1	0.00	1	0.00	1	0.00	0
Corrugated Supplies Company☐ - CSC Pennsylvania	Hazleton, PA	1	0.00	1	0.00	1	0.00	0
DS Smith, NAPP☐ - DS Smith Packaging	Asheboro, NC	21	1.43	25	1.43	1	0.00	0
DS Smith, NAPP☐ - DS Smith Packaging	New Castle, PA	1	0.00	1	0.00	1	0.00	0
Georgia-Pacific Corrugated LLC	Albion, MI	45	8.80	48	8.80	48	7.04	0
Georgia-Pacific Corrugated LLC	Denton, TX	44	7.53	28	1.88	1	0.00	0
Georgia-Pacific Corrugated LLC	Lebanon, TN	20	1.42	24	1.42	1	0.00	0
Georgia-Pacific Corrugated LLC	Santa Teresa, NM	32	3.08	35	3.08	1	0.00	0
Georgia-Pacific Corrugated LLC	West Chester, OH	27	2.67	30	2.67	40	1.34	0
Golden West Packaging Group	Stockton, CA	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Fridley Container	Fridley, MN	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Huntsville Container	Huntsville, AL	33	3.15	1	0.00	1	0.00	0
International Paper☐ - Indianapolis Spacekraft - Bulk Container	Indianapolis, IN	36	4.02	40	4.02	1	0.00	0
International Paper☐ - Lancaster Container	Lancaster, PA	29	2.83	33	2.83	44	2.83	0
International Paper☐ - Maryland Heights Sheet Feeder	Maryland Heights, MO	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Russellville Sheet Plant	Russellville, AR	1	0.00	1	0.00	1	0.00	0

Table 2-A

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS UP TO 150,000 HOURS**

			Incidence Rates					
			Lost Work Day Cases					
			R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	R A N K	
Company Name	Location							Number of Fatalities
International Paper☐ - St Louis Sheet Feeder	St. Louis, MO	17	1.35	22	1.35	1	0.00	0
International Paper☐ - Waxahachie Container	Waxahachie, TX	1	0.00	1	0.00	1	0.00	0
Menasha Packaging Company, LLC☐ - Menasha Packaging/Coloma Plant	Coloma, MI	48	12.34	46	6.17	47	6.17	0
Menasha Packaging Company, LLC☐ - Menasha Packaging/Latrobe Plant	Latrobe, PA	41	5.61	32	2.80	1	0.00	0
Orora Packaging Solutions☐ - Corru-Kraft Alhambra	Alhambra, CA	39	4.89	44	4.89	41	1.63	0
Orora Packaging Solutions☐ - Corru-Kraft Fullerton	Fullerton, CA	30	2.91	1	0.00	1	0.00	0
Packaging Corporation of America	Columbus, IN	49	20.30	49	20.30	49	10.15	0
PhilCorr, LLC	Vineland, NJ	31	2.96	34	2.96	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Henderson	Henderson, KY	23	1.57	26	1.57	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Staten Island	Staten Island, NY	18	1.37	1	0.00	1	0.00	0
Rand-Whitney Container LLC	Worcester, MA	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group☐ - Heartland Sheets	Kansas City, MO	28	2.68	31	2.68	1	0.00	0
Schwarz Partners / The Royal Group☐ - Independence East	Oak Creek, WI	42	6.11	45	6.11	42	2.04	0
Welch Packaging Group☐ - Elkhart Corrugator	Elkhart, IN	1	0.00	1	0.00	1	0.00	0
Welch Packaging Group☐ - Elkhart Graphics	Elkhart, IN	26	2.24	29	2.24	1	0.00	0
Welch Packaging Group	Indianapolis, IN	24	1.65	1	0.00	1	0.00	0
WestRock	Athens, AL	37	4.08	41	4.08	1	0.00	0
WestRock	Atlanta, GA	22	1.53	1	0.00	1	0.00	0
WestRock	Battle Creek, MI	35	3.76	39	3.76	1	0.00	0
WestRock	Bedford Park, IL	46	9.64	36	3.21	45	3.21	0
WestRock	Ft. Worth, TX	1	0.00	1	0.00	1	0.00	0
WestRock	Hanover Park, IL	1	0.00	1	0.00	1	0.00	0
WestRock	Knox, IN	34	3.57	38	3.57	1	0.00	0
WestRock	Longview, WA	1	0.00	1	0.00	1	0.00	0
WestRock	Mechanicsburg, PA	43	7.26	43	4.84	43	2.42	0
WestRock	Milwaukee, WI	19	1.39	23	1.39	1	0.00	0
WestRock	Mishawaka, IN	1	0.00	1	0.00	1	0.00	0
CATEGORY TOTALS			2.83		2.05		0.67	0

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 150,001 TO 200,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Akers Packaging Service Group	University Park, IL	26	2.37	29	2.37	1	0.00	0
Atlantic Packaging Products Ltd.	Scarborough, ON	42	8.79	42	7.54	1	0.00	0
Cascades Containerboard Packaging - Cascades Emballage carton-caisse - Viau, une division de Cascades Canada ULC	Montreal, QC	1	0.00	1	0.00	1	0.00	0
Corrugated Supplies Company - CSC Atlanta	Conyers, GA	38	7.06	35	5.04	42	4.03	0
Georgia-Pacific Corrugated LLC	Batavia, NY	36	6.30	40	6.30	41	3.78	0
Georgia-Pacific Corrugated LLC	Milford, NJ	33	5.19	34	3.89	39	2.60	0
Georgia-Pacific Corrugated LLC	Mt. Wolf (York County), PA	14	1.05	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Columbus	Columbus, OH	21	2.14	1	0.00	1	0.00	0
Hood Container Corporation - HCC - Greensboro	Jamestown, NC	12	1.03	17	1.03	29	1.03	0
International Paper - Atglen Box Plant	Atglen, PA	29	3.17	1	0.00	1	0.00	0
International Paper - Gilroy SF	Gilroy, CA	1	0.00	1	0.00	1	0.00	0
International Paper - Sanger Container & Ink Blend	Sanger, CA	1	0.00	1	0.00	1	0.00	0
International Paper - Tipton Sheet Feeder	Tipton, IN	25	2.36	1	0.00	1	0.00	0
Menasha Packaging Company, LLC - Color-Box	Madera, CA	19	2.01	25	2.01	36	2.01	0
New-Indy Containerboard - Montebello	La Mirada, CA	1	0.00	1	0.00	1	0.00	0
Niagara Sheets LLC	North Tonawanda, NY	1	0.00	1	0.00	1	0.00	0
Orora Packaging Solutions - Corru-Kraft Buena Park	Buena Park, CA	22	2.20	26	2.20	32	1.10	0
Packaging Corporation of America	Gas City, IN	13	1.04	18	1.04	1	0.00	0
Packaging Corporation of America	Golden Valley, MN	30	3.90	31	2.60	34	1.30	0
Packaging Corporation of America	Middletown, OH	34	5.32	37	5.32	30	1.06	0
Packaging Corporation of America	Minneapolis, MN	35	6.02	32	3.01	40	3.01	0
Packaging Corporation of America	Richland, WA	11	1.01	16	1.01	28	1.01	0
Packaging Corporation of America	Vincennes, IN	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc. - Pratt Corrugating Cedar Hill	Cedar Hill, TX	27	2.45	30	2.45	1	0.00	0
Pratt Industries, Inc. - Pratt Corrugating Conyers	Conyers, GA	1	0.00	1	0.00	1	0.00	0

Table 2-B

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 150,001 TO 200,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Schwarz Partners / The Royal Group - Alliance Sheets	Bristol, IN	15	1.06	20	1.06	31	1.06	0
Schwarz Partners / The Royal Group - North Star Sheets, LLC	Cottage Grove, MN	41	8.53	38	5.33	1	0.00	0
Schwarz Partners / The Royal Group - New England Sheets	Devens, MA	37	7.03	28	2.34	37	2.34	0
Schwarz Partners / The Royal Group - SPP Miami	Hialeah, FL	1	0.00	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - FLUTES - Hanna Ave	Indianapolis, IN	40	7.64	41	6.36	1	0.00	0
Schwarz Partners / The Royal Group - Pinnacle Corrugated	Landis, NC	23	2.21	27	2.21	1	0.00	0
Smurfit Kappa North America - Smurfit Kappa Sound	Chandler, AZ	31	4.80	33	3.60	38	2.40	0
WestRock	Atlanta, GA	17	1.24	22	1.24	1	0.00	0
WestRock	Dayton, NJ	9	1.01	1	0.00	1	0.00	0
WestRock	Denver, CO	39	7.06	39	6.05	27	1.01	0
WestRock	Fargo, ND	24	2.29	21	1.15	33	1.15	0
WestRock	Ft. Worth, TX	18	1.30	23	1.30	1	0.00	0
WestRock	Humboldt, TN	32	5.13	36	5.13	1	0.00	0
WestRock	Lewisburg, TN	16	1.14	1	0.00	1	0.00	0
WestRock	Portland, OR	20	2.08	19	1.04	1	0.00	0
WestRock	Rogers, AR	28	2.60	24	1.30	35	1.30	0
WestRock	Sioux Falls, SD	10	1.01	1	0.00	1	0.00	0
CATEGORY TOTALS			2.81		1.96		0.72	0

Table 2-B

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 200,001 TO 225,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Fruit Growers Supply Company	Ontario, CA	29	5.66	24	2.83	31	2.83	0
Georgia-Pacific Corrugated LLC	Augusta, GA	32	8.12	32	7.22	16	0.90	0
Georgia-Pacific Corrugated LLC	Circleville, OH	24	3.56	27	3.56	15	0.89	0
Georgia-Pacific Corrugated LLC	Mt. Olive, IL	31	7.97	30	5.98	33	3.99	0
Georgia-Pacific Corrugated LLC	Sheboygan, WI	33	13.10	33	8.42	30	2.81	0
Georgia-Pacific Corrugated LLC	Spartanburg, SC	28	4.69	29	3.76	27	1.88	0
Greif, Inc.☐ - CorrChoice - Cincinnati	Cincinnati, OH	15	1.00	17	1.00	1	0.00	0
Greif, Inc.☐ - CorrChoice - Massillon	Massillon, OH	9	0.91	1	0.00	1	0.00	0
Greif, Inc.☐ - CorrChoice - Palmyra	Palmyra, PA	12	0.95	13	0.95	22	0.95	0
International Paper☐ - Aurora Container	Aurora, IL	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Eighty Four Container	Eighty Four, PA	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Fenton Container	Fenton, MO	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Atlanta Container	Forest Park, GA	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Garden City Container	Garden City, KS	17	1.95	21	1.95	25	0.98	0
International Paper☐ - Lincoln Container	Lincoln, IL	25	3.65	28	3.65	18	0.91	0
International Paper☐ - Louisville Container	Louisville, KY	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Moses Lake Container	Moses Lake, WA	10	0.93	11	0.93	19	0.93	0
International Paper☐ - Newark Container	Newark, OH	22	2.91	16	0.97	24	0.97	0
International Paper☐ - Olive Branch Container	Olive Branch, MS	19	1.97	22	1.97	29	1.97	0
International Paper☐ - Plant City Container	Plant City, FL	16	1.92	20	1.92	23	0.96	0
International Paper☐ - Statesville Container	Statesville, NC	11	0.93	12	0.93	1	0.00	0
Packaging Corporation of America	Honea Path, SC	23	2.95	26	2.95	32	2.95	0
Packaging Corporation of America	Jackson, TN	1	0.00	1	0.00	1	0.00	0
Packaging Corporation of America	Marshalltown, IA	27	4.69	19	1.87	26	1.87	0
Packaging Corporation of America	Morganton, NC	20	2.71	18	1.81	17	0.90	0

Table 2-C

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 200,001 TO 225,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Packaging Corporation of America	Reading, PA	30	6.51	31	6.51	21	0.93	0
Packaging Corporation of America	Waco, TX	18	1.97	1	0.00	1	0.00	0
Schwarz Partners / The Royal Group - Independence Corrugated LLC	Oak Creek, WI	13	0.95	14	0.95	1	0.00	0
WestRock	Chattanooga, TN	14	0.97	15	0.97	1	0.00	0
WestRock	Guaynabo, PR	8	0.90	1	0.00	1	0.00	0
WestRock	Lancaster, OH	26	3.72	23	2.79	20	0.93	0
WestRock	Seattle, WA	21	2.88	25	2.88	28	1.92	0
WestRock	Winnipeg, MB	1	0.00	1	0.00	1	0.00	0
CATEGORY TOTALS			2.68		2.02		0.91	0

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 225,001 TO 250,000 HOURS**

Company Name		Location		Incidence Rates				Number of Fatalities	
				RANK	Recordable Cases	Lost Work Day Cases			
						RANK	Includes Restricted Duty Cases		RANK
Cascades Containerboard Packaging - Cascades Containerboard Packaging - Lithotech, a division of Cascades Canada ULC		Scarborough, ON	1	0.00	1	0.00	1	0.00	0
Cascades Containerboard Packaging - Cascades Containerboard Packaging - Schenectady, a division of Cascades New York Inc.		Schenectady, NY	1	0.00	1	0.00	1	0.00	0
Cascades Containerboard Packaging - Cascades Emballage carton-caisse - Vaudreuil, une division de Cascades Canada ULC		Vaudreuil, QC	30	2.52	37	2.52	45	2.52	0
Corrugated Supplies Company - CSC Indiana		New Haven, IN	17	0.87	24	0.87	1	0.00	0
Georgia-Pacific Corrugated LLC		Bradford, PA	44	5.87	45	5.03	44	2.52	0
Georgia-Pacific Corrugated LLC		Huntsville, AL	36	3.48	42	3.48	1	0.00	0
Georgia-Pacific Corrugated LLC		Milan, MI	45	5.95	43	4.25	39	1.70	0
Georgia-Pacific Corrugated LLC		Olympia, WA	35	3.38	38	2.54	1	0.00	0
Hood Container Corporation - HCC - Charlotte		Matthews, NC	40	4.22	21	0.84	33	0.84	0
International Paper - Beaverton Container		Beaverton, OR	25	2.45	35	2.45	36	1.64	0
International Paper - Bellmawr Container		Bellmawr, NJ	24	1.72	22	0.86	35	0.86	0
International Paper - Butler Bulk Container		Butler, IN	1	0.00	1	0.00	1	0.00	0
International Paper - Charlotte Container		Charlotte, NC	16	0.85	1	0.00	1	0.00	0
International Paper - Cleveland Container		Cleveland, TN	19	1.62	16	0.81	1	0.00	0
International Paper - Columbus Container		Columbus, GA	1	0.00	1	0.00	1	0.00	0
International Paper - El Paso Container		El Paso, TX	1	0.00	1	0.00	1	0.00	0
International Paper - Hazleton Container		Hazleton, PA	21	1.64	1	0.00	1	0.00	0
International Paper - Houston Container		Houston, MS	18	1.61	26	1.61	25	0.81	0
International Paper - Lexington KY Container		Lexington, KY	26	2.46	27	1.64	37	1.64	0
International Paper - Magnolia Container		Magnolia, MS	23	1.69	32	1.69	38	1.69	0

Table 2-D

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 225,001 TO 250,000 HOURS**

Company Name		Location		Incidence Rates				Number of Fatalities	
				RANK	Recordable Cases	Lost Work Day Cases			
						RANK	Includes Restricted Duty Cases		RANK
International Paper☐ - McAllen Container		McAllen, TX	46	5.95	47	5.95	40	1.70	0
International Paper☐ - Middletown Container		Middletown, OH	39	4.19	31	1.68	32	0.84	0
International Paper☐ - Newton Container		Newton, NC	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Northlake Container		Northlake, IL	38	4.06	34	2.44	26	0.81	0
International Paper☐ - Oklahoma City Container		Oklahoma City, OK	9	0.80	15	0.80	24	0.80	0
International Paper☐ - Olympia Container		Olympia, WA	34	3.34	36	2.51	31	0.84	0
International Paper☐ - Putnam Container		Putnam, CT	37	4.04	40	3.23	46	3.23	0
International Paper☐ - Rockford Container		Rockford, IL	28	2.47	29	1.65	29	0.82	0
International Paper☐ - San Antonio Sheet Plant		San Antonio, TX	11	0.82	1	0.00	1	0.00	0
International Paper☐ - Savannah Container		Savannah, GA	10	0.81	17	0.81	27	0.81	0
International Paper☐ - Shakopee Container		Shakopee, MN	29	2.48	1	0.00	1	0.00	0
International Paper☐ - Yakima (Union Gap) Container		Union Gap, WA	27	2.46	28	1.64	1	0.00	0
International Paper☐ - Wheat Ridge Container		Wheat Ridge, CO	14	0.82	1	0.00	1	0.00	0
International Paper☐ - Wooster Container		Wooster, OH	1	0.00	1	0.00	1	0.00	0
Menasha Packaging Company, LLC☐ - Color-Box		Pelahatchie, MS	47	6.50	46	5.69	47	5.69	0
Pacific Southwest Container, LLC		Modesto, CA	41	4.87	44	4.87	42	2.43	0
Packaging Corporation of America		Jacksonville, FL	20	1.64	18	0.82	28	0.82	0
Packaging Corporation of America		Lancaster, PA	32	2.59	23	0.86	1	0.00	0
Packaging Corporation of America		Milwaukee, WI	43	5.77	41	3.30	43	2.47	0
Packaging Corporation of America		Salisbury, NC	33	2.65	25	0.88	1	0.00	0
Packaging Corporation of America		Trexlerstown, PA	42	5.12	39	2.56	41	1.71	0
Pratt Industries, Inc.☐ - Pratt Corrugating Humboldt		Humboldt, TN	13	0.82	20	0.82	1	0.00	0
Schwarz Partners / The Royal Group☐ - Star Corr Sheets, LLC		Temple, TX	12	0.82	19	0.82	1	0.00	0

Table 2-D

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 225,001 TO 250,000 HOURS**

Company Name		Location	RANK	Recordable Cases	Incidence Rates			Number of Fatalities
					Lost Work Day Cases			
					RANK	Includes Restricted Duty Cases	RANK With Days Away From Work Only	
WestRock	Glendale, AZ	15	0.84	1	0.00	1	0.00	0
WestRock	Liberty, MO	22	1.66	30	1.66	30	0.83	0
WestRock	Ravenna, OH	31	2.57	33	1.71	34	0.86	0
WestRock	Wakefield, MA	1	0.00	1	0.00	1	0.00	0
CATEGORY TOTALS			2.30		1.56		0.83	0

Table 2-D

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 250,001 TO 275,000 HOURS**

		Incidence Rates						Number of Fatalities
		R A N K	Recordable Cases	Lost Work Day Cases				
				R A N K	Includes Restricted Duty Cases	R A N K	With Days Away From Work Only	
Company Name	Location							
Cascades Containerboard Packaging - Cascades Containerboard Packaging - Richmond, a division of Cascades Canada ULC	Richmond, BC	12	0.74	20	0.74	33	0.74	0
Georgia-Pacific Corrugated LLC	Cleveland, TN	51	4.64	52	3.87	38	0.77	0
Georgia-Pacific Corrugated LLC	Kansas City, MO	54	6.28	54	4.71	1	0.00	0
Georgia-Pacific Corrugated LLC	Martinsville, VA	57	8.15	57	7.41	57	2.96	0
Green Bay Packaging Inc.	DePere, WI	20	0.78	1	0.00	1	0.00	0
Hood Container Corporation - HCC - York	East York, PA	1	0.00	1	0.00	1	0.00	0
International Paper - Amarillo Container	Amarillo, TX	47	3.19	34	0.80	1	0.00	0
International Paper - Arden Hills Container	Arden Hills, MN	25	1.50	23	0.75	35	0.75	0
International Paper - Auburn Container	Auburn, ME	1	0.00	1	0.00	1	0.00	0
International Paper - Camarillo Container	Camarillo, CA	1	0.00	1	0.00	1	0.00	0
International Paper - Des Plaines Container	Des Plaines, IL	39	2.38	46	1.59	47	0.79	0
International Paper - Eaton Container	Eaton, OH	17	0.77	28	0.77	37	0.77	0
International Paper - Fond Du Lac Container	Fond du Lac, WI	40	2.95	48	2.21	32	0.74	0
International Paper - Fort Smith Container North	Ft. Smith, AR	45	3.14	42	1.57	42	0.78	0
International Paper - Fort Wayne Container	Ft. Wayne, IN	23	0.79	1	0.00	1	0.00	0
International Paper - Golden Container	Golden, CO	18	0.77	29	0.77	39	0.77	0
International Paper - Griffin Container	Griffin, GA	34	2.21	19	0.74	1	0.00	0
International Paper - Manson Container	Manson, NC	1	0.00	1	0.00	1	0.00	0
International Paper - Omaha Container	Omaha, NE	1	0.00	1	0.00	1	0.00	0
International Paper - Petersburg Container	Petersburg, VA	27	1.54	36	1.54	1	0.00	0
International Paper - Portland OR Container	Portland, OR	26	1.52	26	0.76	1	0.00	0

Table 2-E

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 250,001 TO 275,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				RANK	Recordable Cases	RANK	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
International Paper☐ - Richmond Container	Richmond, VA	15	0.75	22	0.75	1	0.00	0
International Paper☐ - Rochester Container	Rochester, NY	43	3.02	24	0.76	36	0.76	1
International Paper☐ - Santa Fe Springs Grid	Santa Fe Springs, CA	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Santa Fe Springs Central	Santa Fe Springs, CA	14	0.74	1	0.00	1	0.00	0
International Paper☐ - Streetsboro Container	Streetsboro, OH	21	0.79	1	0.00	1	0.00	0
International Paper☐ - Waterloo Container	Waterloo, IA	1	0.00	1	0.00	1	0.00	0
International Paper☐ - White Bear Lake Container	White Bear Lake, MN	19	0.77	1	0.00	1	0.00	0
Liberty Diversified International☐ - Liberty Packaging Omaha	Omaha, NE	31	1.58	31	0.79	46	0.79	0
Packaging Corporation of America	Arlington, TX	50	4.63	53	4.63	52	1.54	0
Packaging Corporation of America	East Point, GA	46	3.15	43	1.57	56	1.57	0
Packaging Corporation of America	Garland, TX	1	0.00	1	0.00	1	0.00	0
Packaging Corporation of America	Newark, OH	48	3.89	40	1.56	54	1.56	0
Packaging Corporation of America	Phoenix, AZ	52	4.72	45	1.57	44	0.79	0
Pratt Industries, Inc.☐ - Pratt Corrugating Oklahoma City	Oklahoma City, OK	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Springfield	Springfield, OH	13	0.74	21	0.74	1	0.00	0
Schwarz Partners / The Royal Group☐ - Triumph Sheets	Cleveland, TN	35	2.30	50	2.30	1	0.00	0
Schwarz Partners / The Royal Group☐ - FLUTES - Zionsville Rd	Indianapolis, IN	55	6.29	56	5.50	55	1.57	0
Schwarz Partners / The Royal Group☐ - MaxPak	Lakeland, FL	16	0.76	25	0.76	1	0.00	0
Schwarz Partners / The Royal Group☐ - Encorr Sheets, LLC	Ontario, CA	38	2.36	44	1.57	43	0.79	0
Unicorr Packaging Group☐ - Massachusetts Container Corp.	Marlborough, MA	56	7.78	39	1.56	53	1.56	0
WestRock	Brownstown, MI	42	3.02	51	3.02	51	1.51	0
WestRock	Cedar Rapids, IA	36	2.34	41	1.56	41	0.78	0
WestRock	Chesterfield, MO	24	1.48	1	0.00	1	0.00	0
WestRock	Cincinnati, OH	49	3.98	47	1.59	48	0.80	0
WestRock	Coal Center, PA	30	1.56	30	0.78	1	0.00	0

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 250,001 TO 275,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
WestRock	Covington, GA	28	1.54	27	0.77	1	0.00	0
WestRock - El Paso East	El Paso, TX	44	3.10	37	1.55	40	0.78	0
WestRock	Etobicoke, ON	1	0.00	1	0.00	1	0.00	0
WestRock	Fernandina Beach, FL	22	0.79	32	0.79	1	0.00	0
WestRock	Galesburg, IL	37	2.34	1	0.00	1	0.00	0
WestRock	Guelph, ON	1	0.00	1	0.00	1	0.00	0
WestRock	Milpitas, CA	53	4.74	55	4.74	45	0.79	0
WestRock	Montgomery, AL	32	1.59	33	0.80	49	0.80	0
WestRock	North Tonawanda, NY	29	1.55	38	1.55	1	0.00	0
WestRock	Town of Mount Royal, QC	33	2.20	35	1.47	50	1.47	0
WestRock	Tulare, CA	41	2.98	49	2.23	34	0.74	0
CATEGORY TOTALS			2.07		1.28		0.48	1

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 275,001 TO 300,000 HOURS**

		Incidence Rates						Number of Fatalities
		R A N K	Recordable Cases	Lost Work Day Cases				
				R A N K	Includes Restricted Duty Cases	R A N K	With Days Away From Work Only	
Company Name	Location							
Cascades Containerboard Packaging - Cascades Containerboard Packaging - Calgary, a division of Cascades Canada ULC	Calgary, AB	1	0.00	1	0.00	1	0.00	0
Coastal Container	Holland, MI	48	7.63	48	5.55	1	0.00	0
Georgia-Pacific Corrugated LLC	Asheboro, NC	35	2.86	42	2.86	1	0.00	0
Georgia-Pacific Corrugated LLC	LaMirada, CA	45	5.52	38	2.76	29	0.69	0
Georgia-Pacific Corrugated LLC	Modesto, CA	39	3.56	34	2.13	37	0.71	0
Georgia-Pacific Corrugated LLC	West Monroe, LA	41	4.16	40	2.77	48	2.77	0
Green Bay Packaging Inc.	Fort Worth, TX	1	0.00	1	0.00	1	0.00	0
Green Bay Packaging Inc.	Hunt Valley, MD	47	6.87	44	3.43	42	1.37	0
Green Bay Packaging Inc.	Lebanon, OH	1	0.00	1	0.00	1	0.00	0
Green Bay Packaging Inc.	Tulsa, OK	31	2.67	16	0.67	28	0.67	0
Greif, Inc. - CorrChoice - Louisville	Louisville, KY	1	0.00	1	0.00	1	0.00	0
International Paper - Fox Valley Container	Aurora, IL	20	0.72	1	0.00	1	0.00	0
International Paper - Bay Minette Container	Bay Minette, AL	38	3.46	28	1.38	31	0.69	0
International Paper - Belleville Container	Belleville, IL	24	1.39	29	1.39	1	0.00	0
International Paper - I35 Container	Carrollton, TX	13	0.68	1	0.00	1	0.00	0
International Paper - Carson Container	Carson, CA	28	2.12	31	1.41	35	0.71	0
International Paper - Elk Grove Container	Elk Grove, CA	1	0.00	1	0.00	1	0.00	0
International Paper - Exeter Bulk Container	Exeter, CA	1	0.00	1	0.00	1	0.00	0
International Paper - Georgetown Container	Georgetown, SC	42	4.17	46	4.17	32	0.70	0
International Paper - Gilroy Container	Gilroy, CA	18	0.72	23	0.72	1	0.00	0
International Paper - Laurens Container	Laurens, SC	1	0.00	1	0.00	1	0.00	0
International Paper - Modesto Container East	Modesto, CA	12	0.68	17	0.68	1	0.00	0
International Paper - Montgomery Container	Montgomery, IL	27	2.09	30	1.40	44	1.40	0
International Paper - Morristown Container	Morristown, TN	36	3.45	45	3.45	43	1.38	0

Table 2-F

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 275,001 TO 300,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
International Paper☐ - Mt Carmel Container	Mt. Carmel, PA	30	2.15	22	0.72	38	0.72	0
International Paper☐ - Ontario Container	Ontario, CA	21	0.73	25	0.73	1	0.00	0
International Paper☐ - Orlando Container	Orlando, FL	40	3.61	43	2.89	1	0.00	0
International Paper☐ - Jackson Container	Richland, MS	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Sealy Container	Sealy, TX	19	0.72	24	0.72	39	0.72	0
International Paper☐ - Three Rivers Container	Three Rivers, MI	1	0.00	1	0.00	1	0.00	0
Menasha Packaging Company, LLC☐ - Color-Box	Richmond, IN	23	1.38	27	1.38	1	0.00	0
Packaging Corporation of America	Burley, ID	32	2.67	26	1.34	40	1.34	0
Packaging Corporation of America☐ - Tharco	Denver, CO	43	4.91	41	2.80	1	0.00	0
Packaging Corporation of America	Miami, FL	14	0.69	19	0.69	1	0.00	0
Packaging Corporation of America	Northampton, MA	17	0.71	21	0.71	36	0.71	0
Packaging Corporation of America	Richmond, VA	44	5.52	37	2.76	47	2.76	0
Packaging Corporation of America	Salem, OR	29	2.14	35	2.14	45	1.43	0
WestRock	Bradenton, FL	25	1.43	1	0.00	1	0.00	0
WestRock	Bridgeview, IL	34	2.82	33	2.12	34	0.71	0
WestRock	Calgary, AB	15	0.70	1	0.00	1	0.00	0
WestRock	Corona, CA	1	0.00	1	0.00	1	0.00	0
WestRock	Deer Park, NY	16	0.70	20	0.70	33	0.70	0
WestRock	Devens, MA	1	0.00	1	0.00	1	0.00	0
WestRock	Fresno, CA	46	5.63	47	4.93	46	2.11	0
WestRock	Germantown, WI	33	2.70	36	2.70	41	1.35	0
WestRock	Mesquite, TX	26	2.05	32	2.05	1	0.00	0
WestRock	Minneapolis, MN	37	3.46	39	2.77	30	0.69	0
WestRock	Springfield, MO	22	1.36	18	0.68	1	0.00	0
CATEGORY TOTALS			2.06		1.41		0.51	0

Table 2-F

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 300,001 TO 325,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Akers Packaging Service Group	Middletown, OH	13	1.33	12	0.67	1	0.00	0
Cascades Containerboard Packaging - Cascades Containerboard Packaging - St. Marys, a division of Cascades Canada ULC	St. Marys, ON	3	0.64	8	0.64	13	0.64	0
DS Smith, NAPP - DS Smith Packaging	Columbia, SC	6	0.66	1	0.00	1	0.00	0
Georgia-Pacific Corrugated LLC	Albany, GA	28	7.88	28	7.23	26	2.63	0
Georgia-Pacific Corrugated LLC	Owosso, MI	17	1.96	19	1.31	17	0.65	0
Green Bay Packaging Inc.	Coon Rapids, MN	16	1.92	18	1.28	23	1.28	0
Green Bay Packaging Inc.	Fremont, OH	19	2.57	21	1.93	14	0.64	0
Greif, Inc. - CorrChoice - Concord	Concord, NC	12	1.30	10	0.65	1	0.00	0
International Paper - Barrington Container	Barrington, NJ	8	1.25	6	0.63	1	0.00	0
International Paper - Binghamton Container	Conklin, NY	14	1.33	14	0.67	20	0.67	0
International Paper - Edinburg Container West	Edinburg, TX	1	0.00	1	0.00	1	0.00	0
International Paper - Fort Smith Container South	Ft. Smith, AR	22	3.73	23	2.49	21	1.24	0
International Paper - Lafayette Container	Lafayette, LA	4	0.64	1	0.00	1	0.00	0
International Paper - Lynchburg Container	Lynchburg, VA	10	1.27	16	1.27	12	0.63	0
International Paper - Manitowoc Container	Manitowoc, WI	11	1.29	9	0.64	15	0.64	0
International Paper - Marion OH Container	Marion, OH	2	0.64	1	0.00	1	0.00	0
International Paper - Murfreesboro Container	Murfreesboro, TN	5	0.65	1	0.00	1	0.00	0
International Paper - Springhill Container	Springhill, LA	24	3.97	11	0.66	18	0.66	0
New-Indy Containerboard - Carolina Container - Hickory	Hickory, NC	15	1.91	17	1.27	1	0.00	0
Packaging Corporation of America	Liverpool, NY	27	7.87	26	5.25	27	5.25	0
Packaging Corporation of America	Marshfield, WI	23	3.88	24	3.24	16	0.65	0
Packaging Corporation of America	Nampa, ID	25	5.11	25	3.83	25	1.91	0
Packaging Corporation of America	Omaha, NE	20	2.66	13	0.67	19	0.67	0
Packaging Corporation of America	Vernon, CA	21	3.14	20	1.89	22	1.26	0

Table 2-G

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 300,001 TO 325,000 HOURS**

Company Name		Location	Incidence Rates						Number of Fatalities
			RANK	Recordable Cases	Lost Work Day Cases				
					RANK	Includes Restricted Duty Cases	RANK	With Days Away From Work Only	
Schwarz Partners / The Royal Group ☐ - TRG Mid-Atlantic		Montgomeryville, PA	26	5.57	27	5.57	28	5.57	0
WestRock		Camillus, NY	9	1.27	7	0.63	1	0.00	0
WestRock		North Chicago, IL	18	2.46	22	2.46	24	1.85	0
WestRock		Twin Falls, ID	7	1.24	15	1.24	11	0.62	0
CATEGORY TOTALS				2.43		1.65		0.99	0

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 325,001 TO 375,000 HOURS**

Company Name		Location		Incidence Rates				Number of Fatalities	
				RANK	Recordable Cases	Lost Work Day Cases			
						RANK	Includes Restricted Duty Cases		RANK
Atlantic Packaging Products Ltd.		Scarborough, ON	1	0.00	1	0.00	1	0.00	0
Cascades Containerboard Packaging - Cascades Emballage carton-caisse - Drummondville, une division de Cascades Canada ULC		Drummondville, QC	20	0.61	30	0.61	47	0.61	0
Cascades Containerboard Packaging - Cascades Containerboard Packaging - Winnipeg, a division of Cascades Canada ULC		Winnipeg, MB	41	1.83	50	1.83	59	1.83	0
Corrugated Supplies Company - CSC Chicago		Bedford Park, IL	30	1.19	42	1.19	1	0.00	0
DS Smith, NAPP - DS Smith Packaging		Cambridge, MD	42	2.23	36	1.12	34	0.56	0
DS Smith, NAPP - DS Smith Packaging		Lebanon, IN	15	0.58	24	0.58	1	0.00	0
Georgia-Pacific Corrugated LLC		Madera, CA	59	4.79	60	3.59	51	1.20	0
Georgia-Pacific Corrugated LLC		San Leandro, CA	62	17.00	62	15.82	62	11.14	0
Green Bay Packaging Inc.		Kalamazoo, MI	1	0.00	1	0.00	1	0.00	0
Green Bay Packaging Inc.		Wausau, WI	57	3.97	58	3.40	55	1.70	0
Greif, Inc. - CorrChoice - Mason		Mason, MI	36	1.71	45	1.71	38	0.57	0
Hood Container Corporation - HCC - Atlanta		Atlanta, GA	38	1.77	47	1.77	1	0.00	0
Hood Container Corporation - HCC - Tampa		Oldsmar, FL	34	1.23	33	0.61	48	0.61	0
Hood Container Corporation - HCC - Winston-Salem		Winston-Salem, NC	27	1.19	1	0.00	1	0.00	0
International Paper - Anaheim Container		Anaheim, CA	52	3.37	51	2.25	54	1.69	0
International Paper - Biglerville Container		Biglerville, PA	50	2.70	34	1.08	49	1.08	0
International Paper - Bogalusa Container		Bogalusa, LA	17	0.58	1	0.00	1	0.00	0
International Paper - Beltline Container		Carrollton, TX	1	0.00	1	0.00	1	0.00	0
International Paper - Cedar Rapids Container		Cedar Rapids, IA	49	2.67	17	0.53	1	0.00	0
International Paper - Compton Container		Compton, CA	60	5.22	59	3.48	56	1.74	0
International Paper - Conway Container		Conway, AR	25	1.17	26	0.59	41	0.59	0

Table 2-H

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 325,001 TO 375,000 HOURS**

		Incidence Rates						
		RANK	Recordable Cases	Lost Work Day Cases				
				RANK	Includes Restricted Duty Cases	RANK	With Days Away From Work Only	
Company Name	Location							Number of Fatalities
International Paper☐ - Crawfordsville Container	Crawfordsville, IN	33	1.22	1	0.00	1	0.00	0
International Paper☐ - Decatur Container	Decatur, AL	32	1.20	29	0.60	46	0.60	0
International Paper☐ - Delaware Container	Delaware, OH	22	0.61	32	0.61	1	0.00	0
International Paper☐ - Grand Prairie Container	Grand Prairie, TX	35	1.69	22	0.56	36	0.56	0
International Paper☐ - Kansas City Container	Kansas City, MO	45	2.36	40	1.18	1	0.00	0
International Paper☐ - Lexington SC Container	Lexington, SC	21	0.61	31	0.61	1	0.00	0
International Paper☐ - Los Mochis Container	Los Mochis, Sinaloa	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Lumberton Container	Lumberton, NC	14	0.57	1	0.00	1	0.00	0
International Paper☐ - Mt Vernon Container	Mt. Vernon, OH	54	3.62	56	3.01	58	1.81	0
International Paper☐ - Russellville Container	Russellville, AR	24	1.13	23	0.57	1	0.00	0
International Paper☐ - Salinas Container	Salinas, CA	40	1.83	1	0.00	1	0.00	0
International Paper☐ - Silao Container	Silao, Guanajuato	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Spotswood Container	Spotswood, NJ	37	1.74	46	1.74	57	1.74	0
International Paper☐ - St Joseph Container	St. Joseph, MO	9	0.54	18	0.54	32	0.54	0
International Paper☐ - Toluca Box	Toluca de Lerdo, Estado de Mexico	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Yuma Container	Yuma, AZ	26	1.18	39	1.18	43	0.59	0
Menasha Packaging Company, LLC☐ - Menasha Packaging/Neenah Plant	Neenah, WI	31	1.19	28	0.60	45	0.60	0
Menasha Packaging Company, LLC☐ - Menasha Packaging/Philadelphia Plant	Philadelphia, PA	28	1.19	27	0.59	1	0.00	0
Menasha Packaging Company, LLC☐ - Menasha Packaging/Yukon Plant	Ruffs Dale, PA	55	3.78	53	2.70	60	2.70	0
New-Indy Containerboard☐ - Carolina Container - High Point	High Point, NC	23	1.09	35	1.09	1	0.00	0

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS 325,001 TO 375,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Pacific Southwest Container, LLC	Modesto, CA	58	4.16	55	2.97	1	0.00	0
Packaging Corporation of America	Burlington, WI	46	2.37	48	1.78	44	0.59	0
Packaging Corporation of America	McClellan, CA	61	5.99	61	4.90	61	2.72	0
Packaging Corporation of America	Plano, TX	48	2.41	44	1.20	53	1.20	0
Packaging Corporation of America	Salt Lake City, UT	19	0.59	1	0.00	1	0.00	0
Packaging Corporation of America	Wallula, WA	29	1.19	41	1.19	1	0.00	0
Pratt Industries, Inc. □ - Pratt Corrugating Beloit	Beloit, WI	47	2.40	43	1.20	52	1.20	0
Smurfit Kappa North America	City of Industry, CA	18	0.59	25	0.59	1	0.00	0
Smurfit Kappa North America □ - Smurfit Kappa	N. Richland Hills, TX	44	2.33	38	1.16	40	0.58	0
Smurfit Kappa North America □ - Smurfit Kappa	Von Ormy, TX	12	0.56	20	0.56	1	0.00	0
WestRock	Aston, PA	1	0.00	1	0.00	1	0.00	0
WestRock	Lancaster, PA	13	0.56	21	0.56	35	0.56	0
WestRock	Moorestville, NC	11	0.55	19	0.55	33	0.55	0
WestRock	Murfreesboro, TN	43	2.32	37	1.16	39	0.58	0
WestRock	Norcross, GA	16	0.58	1	0.00	1	0.00	0
WestRock	Plymouth, IN	56	3.94	54	2.82	37	0.56	0
WestRock	Richmond, VA	39	1.83	49	1.83	1	0.00	0
WestRock	Salinas, CA	53	3.52	52	2.35	42	0.59	0
WestRock	Saltillo, MS	51	3.29	57	3.29	50	1.10	0
WestRock	Winston-Salem, NC	1	0.00	1	0.00	1	0.00	0
WestRock	Yakima, WA	10	0.55	1	0.00	1	0.00	0
CATEGORY TOTALS			1.93		1.36		0.69	0

Table 2-H

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS OVER 375,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Accurate Box Company	Paterson, NJ	45	1.79	42	0.90	59	0.90	0
Acme Corrugated Box Company, Inc.	Hatboro, PA	69	5.92	71	5.53	42	0.39	0
Arvco Container Corporation	Kalamazoo, MI	72	8.64	72	6.82	72	2.73	0
Atlantic Packaging Products Ltd.	Brampton, ON	50	2.00	59	2.00	1	0.00	0
Atlantic Packaging Products Ltd.	Mississauga, ON	31	1.20	50	1.20	1	0.00	0
Atlantic Packaging Products Ltd.☐ - York Container	York , PA	32	1.23	43	0.92	39	0.31	0
Cascades Containerboard Packaging☐ - Cascades Containerboard Packaging – Piscataway, a Division of Cascades Holding US Inc.	Piscataway, NJ	56	2.69	41	0.90	43	0.45	0
Cascades Containerboard Packaging☐ - Cascades Containerboard Packaging - Vaughan, a division of Cascades Canada ULC	Vaughan, ON	1	0.00	1	0.00	1	0.00	0
Crown Paper Group☐ - Crown Packaging	Richmond, B.C.	48	1.96	55	1.57	56	0.78	0
DS Smith, NAPP☐ - DS Smith Packaging	Reading, PA	66	4.76	36	0.53	52	0.53	0
Great Northern Corporation	Appleton, WI	53	2.33	57	1.86	44	0.47	0
Green Bay Packaging Inc.	El Paso, TX	51	2.18	51	1.31	1	0.00	0
Green Bay Packaging Inc.	Green Bay, WI	1	0.00	1	0.00	1	0.00	0
Hood Container Corporation☐ - HCC - Chicago	Chicago, IL	38	1.51	21	0.30	38	0.30	0
Hood Container Corporation☐ - HCC - Houston	Houston, TX	37	1.49	53	1.49	48	0.50	0
International Paper☐ - Austin Container	Austin, MN	14	0.48	1	0.00	1	0.00	0
International Paper☐ - Bedford Park Container North	Bedford Park, IL	60	3.05	1	0.00	1	0.00	0
International Paper☐ - Bowling Green Container	Bowling Green, KY	25	1.02	46	1.02	61	1.02	0
International Paper☐ - Ixtac Container	Ixtaczoquitlan, Veracruz	1	0.00	1	0.00	1	0.00	0
International Paper☐ - Lithonia Container	Lithonia, GA	41	1.58	56	1.58	1	0.00	0
International Paper☐ - Bell Container	Los Angeles, CA	18	0.51	32	0.51	51	0.51	0
International Paper☐ - San Antonio Container ATT Center	San Antonio, TX	13	0.47	1	0.00	1	0.00	0
International Paper☐ - San Jose Iturbide Container	San Jose Iturbide, Guanajuato	1	0.00	1	0.00	1	0.00	0

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS OVER 375,000 HOURS**

Company Name		Location		Incidence Rates				Number of Fatalities	
				RANK	Recordable Cases	Lost Work Day Cases			
						RANK	Includes Restricted Duty Cases		RANK
International Paper☐ - Monterrey Container		Santa Catarina, Nuevo Leon	24	0.98	29	0.49	47	0.49	0
International Paper☐ - Tampa Container & Ink Blend		Tampa, FL	22	0.93	26	0.47	1	0.00	0
International Paper☐ - Phoenix (Tolleson) Container		Tolleson, AZ	39	1.51	1	0.00	1	0.00	0
International Paper☐ - Tracy Container		Tracy, CA	20	0.52	34	0.52	1	0.00	0
Lawrence Paper Company		Lawrence, KS	67	4.86	70	4.86	70	2.43	0
Liberty Diversified International☐ - Liberty Packaging Twin Cities		Golden Valley, MN	63	3.61	64	3.16	69	2.25	0
Liberty Diversified International☐ - Liberty Packaging Rock Island		Rock Island, IL	49	2.00	31	0.50	49	0.50	0
Menasha Packaging Company, LLC☐ - Menasha Packaging/Hartford Plant		Hartford, WI	30	1.19	24	0.40	1	0.00	0
Menasha Packaging Company, LLC☐ - Menasha Packaging/Lakeville Plant		Lakeville, MN	10	0.33	22	0.33	40	0.33	0
Pacific Southwest Container, LLC		Modesto, CA	57	2.78	62	2.47	63	1.24	0
Pacific Southwest Container, LLC		Visalia, CA	62	3.24	65	3.24	64	1.39	0
Packaging Corporation of America		Ashland, OH	26	1.05	37	0.70	54	0.70	0
Packaging Corporation of America		Chicago, IL	54	2.65	60	2.12	62	1.06	0
Packaging Corporation of America☐ - Advance Packaging		Grand Rapids, MI	47	1.87	23	0.37	1	0.00	0
Packaging Corporation of America		Grandville, MI	1	0.00	1	0.00	1	0.00	0
Packaging Corporation of America		Harrisonburg, VA	1	0.00	1	0.00	1	0.00	0
Packaging Corporation of America☐ - Central California Sheets		Kingsburg, CA	59	3.04	63	3.04	50	0.51	0
Packaging Corporation of America☐ - POP Division		New Oxford, PA	58	2.91	38	0.73	55	0.73	0
Packaging Corporation of America		New Oxford, PA	71	6.66	54	1.54	1	0.00	0
Packaging Corporation of America		Pearl, MS	21	0.81	40	0.81	58	0.81	0
Packaging Corporation of America		Plymouth, MI	65	3.99	66	3.49	68	1.99	0
Packaging Corporation of America		Salt Lake City, UT	42	1.58	35	0.53	1	0.00	0
Packaging Corporation of America		Waco, TX	12	0.41	1	0.00	1	0.00	0
Packaging Corporation of America		Winter Haven, FL	46	1.85	39	0.74	41	0.37	0
Pratt Industries, Inc.☐ - Pratt Corrugating Carlisle		Carlisle, PA	64	3.80	68	3.80	65	1.43	0
Pratt Industries, Inc.☐ - Pratt Corrugating Conyers		Conyers, GA	29	1.19	49	1.19	37	0.30	0

Table 2-I

**2023 SUMMARY OF OCCUPATIONAL INJURIES & ILLNESSES
CORRUGATOR PLANTS OVER 375,000 HOURS**

				Incidence Rates				
				Lost Work Day Cases				
				R A N K	Recordable Cases	R A N K	Includes Restricted Duty Cases	
Company Name	Location							Number of Fatalities
Pratt Industries, Inc.☐ - Pratt Corrugating Ft. Worth	Ft. Worth, TX	16	0.50	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Lathrop	Lathrop, CA	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Lewisburg	Lewisburg, OH	19	0.51	33	0.51	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Allentown	Macungie, PA	61	3.10	47	1.03	53	0.69	0
Pratt Industries, Inc.☐ - Pratt Corrugating Wichita	Park City, KS	43	1.64	45	0.98	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Rockwall	Rockwall , TX	15	0.50	30	0.50	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Statesville	Statesville, NC	28	1.10	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Valparaiso	Valparaiso, IN	1	0.00	1	0.00	1	0.00	0
Pratt Industries, Inc.☐ - Pratt Corrugating Wapakoneta	Wapakoneta, OH	36	1.47	28	0.49	1	0.00	0
Schwarz Partners / The Royal Group☐ - The Royal Group	Cicero, IL	44	1.72	1	0.00	1	0.00	0
SMC Packaging Group	Springfield, MO	68	5.80	69	4.49	57	0.79	0
SupplyOne☐ - Bell Container	Newark, NJ	52	2.23	58	1.91	66	1.59	0
Unicorr Packaging Group☐ - Connecticut Container Corp.	No. Haven, CT	70	6.28	67	3.66	71	2.62	0
WestRock	Adams, WI	55	2.66	61	2.13	67	1.60	0
WestRock	Aurora, IL	27	1.06	48	1.06	1	0.00	0
WestRock	Cerritos, CA	35	1.47	27	0.49	46	0.49	0
WestRock	Ft. Worth, TX	11	0.40	25	0.40	1	0.00	0
WestRock	Longview, WA	40	1.58	1	0.00	1	0.00	0
WestRock	Milton, ON	33	1.46	44	0.98	60	0.98	0
WestRock	New Lenox, IL	34	1.47	52	1.47	45	0.49	0
WestRock	Sioux City, IA	1	0.00	1	0.00	1	0.00	0
WestRock	Spanish Fork, UT	23	0.97	1	0.00	1	0.00	0
WestRock	St. Cloud, MN	17	0.51	1	0.00	1	0.00	0
CATEGORY TOTALS			1.87		1.18		0.48	0

Table 2-I

CORRUGATED CONTAINER INDUSTRY ANNUAL REPORT OF OCCUPATIONAL INJURIES AND ILLNESSES AND SAFETY AWARDS PROGRAM

INSTRUCTIONS

PURPOSE:

The purpose of the Annual Report of Occupational Injuries and Illnesses and Safety Award Program is:

1. To provide recognition for outstanding performance.
2. To encourage company programs for the reduction and elimination of work injuries and illnesses.

ELIGIBILITY:

Any corrugator/sheet feeder/sheet plant is eligible to participate in the program co-sponsored by the Fibre Box Association (FBA) and AICC - the Independent Packaging Association.

ANNUAL REPORT:

The annual report which is published during the first quarter of the year is a compilation of recordable injuries and illnesses data for employees engaged in the manufacturing of corrugated and solid fibre products by area, company name, total work-hours, total recordable cases, total lost work day cases.

NOTE: The annual report is provided only to the companies and individual plants that provide data.

PLANT REPORTS:

The report for each plant shall include the work-hours and recordable injuries and illnesses of all employees engaged in the manufacture of corrugated and solid fibre products. This includes all production, management, administrative, office, sales and maintenance employees at that plant. For persons with multi-plant responsibilities (e.g., some truck drivers, division staff, etc.), a decision should be made re: which location will be responsible for logging his/her occupational injuries/illnesses. The selected location should also receive credit for all hours worked by those persons. Please refer to the OSHA Recordkeeping Requirements booklet published by the U.S. Department of Labor for definitions and recording requirements of industrial illnesses and injuries on their Form 300.

The Total Case Incidence Rate is used to determine the winners of the annual awards. It is the number of total recordable injuries and illnesses as recorded on OSHA Form 300, Columns "G"+"H"+"I"+"J", multiplied by 200,000 (the base for 100 full-time equivalent workers per year), divided by the hours worked.

Example:
$$\frac{\text{Total Cases X 200,000}}{\text{Total Work Hours}} = * \text{ Total Cases Incidence Rate}$$

Days Away From Work Incidence Rate Including Restricted Duty Cases is the number of lost workday cases (reported on OSHA Form 300, Columns "H"+"I"). Includes restricted duty cases. The number is multiplied by 200,000 and divided by the hours worked.

** Days Away From Work Incidence Rate is the number of lost workday cases (reported on OSHA Form 300, Column "H"). This number is multiplied by 200,000 and divided by the hours worked.

This number is used to determine the winners of the Safety Excellence Awards.

Example:

Days Away From Work Cases X 200,000 = Days Away From Work Incidence Rate

** This number is used to determine the eligibility of a plant for a Safety Excellence Award.

ANNUAL SAFETY AWARDS:

- A. Annual Safety Awards include the **Perfect Plant Safety Award** and the **Safety Excellence Award**. Companies are grouped into the following categories: (Award winners are required to submit data for the previous year to be eligible for an annual safety award)

Sheet Plants:

Plants with up to 50,000 hours worked in the preceding year.

Plants working between 50,001 and 70,000 hours in the preceding year.

Plants working between 70,001 and 100,000 hours in the preceding year.

Plants working between 100,001 and 150,000 hours in the preceding year.

Plants working more than 150,000 hours in the preceding year.

Corrugator Plants: (includes sheet feeder plants)

Plants with up to 150,000 hours worked in the preceding year.

Plants working between 150,001 and 200,000 hours in the preceding year.

Plants working between 200,001 and 225,000 hours in the preceding year.

Plants working between 225,001 and 250,000 hours in the preceding year.

Plants working between 250,001 and 275,000 hours in the preceding year.

Plants working between 275,001 and 300,000 hours in the preceding year.

Plants working between 300,001 and 325,000 hours in the preceding year.

Plants working between 325,001 and 375,000 hours in the preceding year.

Plants working more than 375,000 hours in the preceding year.

- B. For these awards the period covered shall be January 1, 2023 to December 31, 2023.
- C. "Summary of Occupational Injuries and Illnesses" instructions will be provided to their members by the Fibre Box Association and AICC - the Independent Packaging Association at the beginning of each year and must be returned to FBA no later than February 22nd. Please attach a signed, completed copy of the corresponding OSHA Form 300A. Failure to provide the deidentified OSHA Form 300A will make a plant ineligible to win a Safety Award. The OSHA Form 300A is required in order to verify the accuracy of the data presented in the annual report and to enhance the integrity of the Safety Awards Program.

Perfect Plant Safety Awards:

This award is available to any sheet plant or corrugator with zero incidents (no recordable cases) for the calendar year. A special plaque will be awarded.

Safety Excellence Awards:

Safety Excellence Awards are available to any corrugator or sheet plant with a zero-days-away-from-work incidence rate. This award can be obtained for any consecutive 365-day period without such a case (does not have to be January 1 - December 31). This award may also be obtained for plants achieving the milestones of 250,000; 500,000 or 1,000,000 work-hours without a day away from work case regardless of the time period. A special plaque will be awarded.

FBA or AICC will notify the winners of Safety Excellence Awards for “calendar year awards” (January 1 - December 31). If the award is for a period other than a calendar year, a written request should be sent to FBA along with a copy of OSHA Form 300A, Summary of Work-Related Injuries & Illnesses, for the period. Safety Excellence Award winners will receive a certificate suitable for framing.

Note that a plant is not eligible for any award if a fatality occurs to an employee, temporary worker or contractor, even if the person would not be included in the OSHA log.

Questions about the survey, the report or awards should be directed to Fibre Box Association, Safety Awards Program at 847/364-9600 (phone) or 847/364-9639 (FAX).